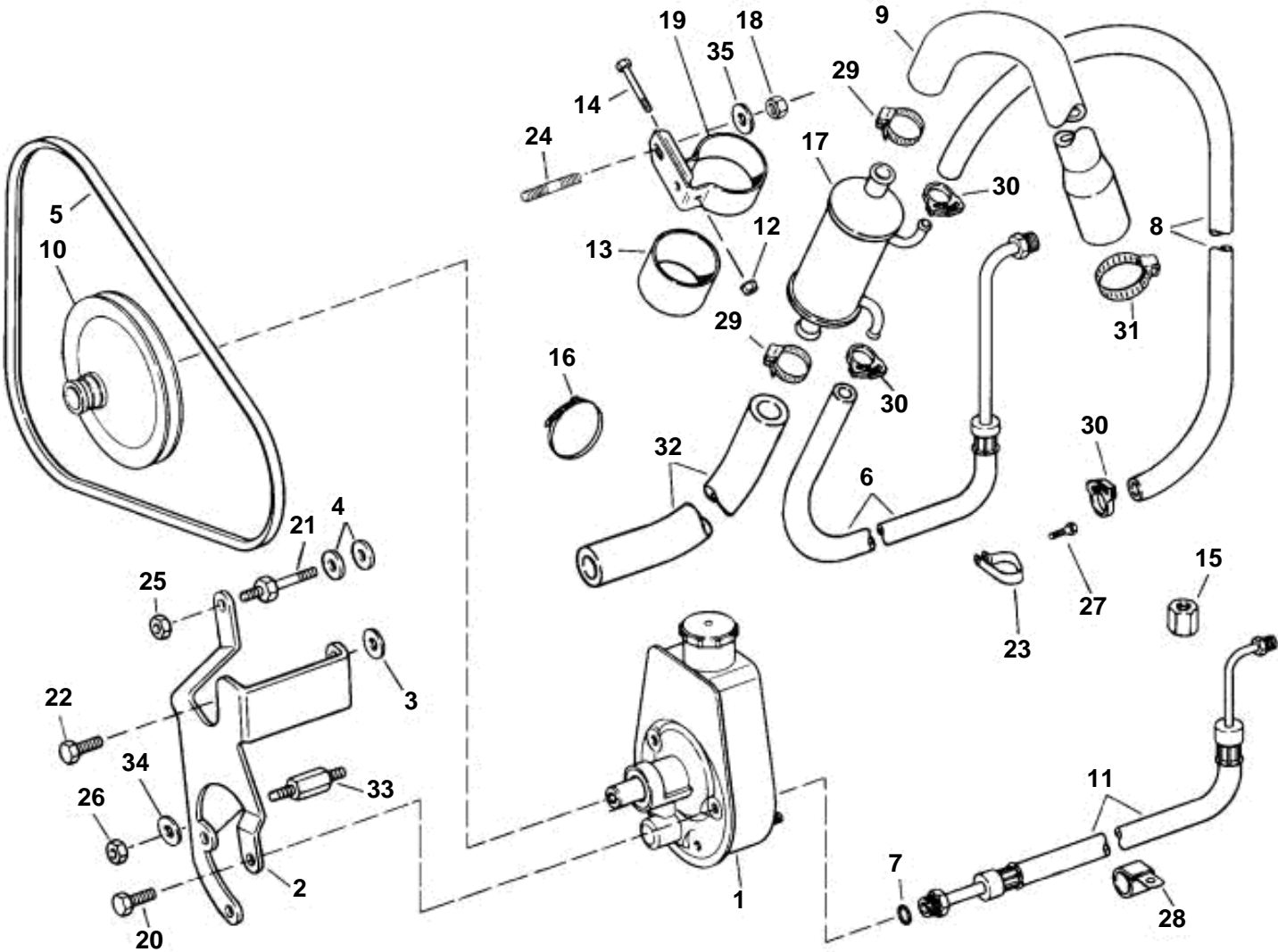


POWER STEERING PUMP



# POWER STEERING PUMP

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852512	1	Bracket, P/S pump to engine	
2	3850491	1	Power steering pump	
3	3852162	1	Washer, PIS pump bracket	
4	3852162	2	Washer, Stud, water pump & steering pump	
5	3852464	1	V-belt, P/S pump	
6	3854168	1	Hose, Cylinder to oil cooler, P/S	
	3854056	1	Hose, Cylinder to oil cooler, P/S	PNCS only
7	3852497	1	O-ring, Pressure hose to steering pump	
8	3850644	1	Hose, Oil cooler to pump, return	INCSCE, PNCACE, PNCMCE only
	3850231	1	Hose, Oil cooler to pump, return	INCCCE, PNCBCE, PNCSCE, PNCS only
	3852839	1	Hose, Oil cooler to steering pumo, return	PNCS only
9	3853580	1	Hose, Gimbal to cooler	INCSCE, PNCACE, PNCMCE only
	3852281	1	Hose, Gimbal to cooler	INCCCE, PNCBCE, PNCSCE, PNCS only
10	3853804	1	Pulley, PIS pump	
11	3853967	1	Hose, Steering pump to pressure valve	
	3853918	1	Hose, PIS pump to pressure valve	PNCS only
12	3852079	1	Nut, Oil cooler & bracket assy	Power steering
13	3853236	1	Spacer, Oil cooler, P/S	
14	3852126	1	Screw, Oil cooler & bracket assy	Power steering
15	3853315	1	Fitting, Steering hoses	
16	3852158	1	Lock strap, PIS hoses	
	3852158	2	Lock strap, PIS hoses	PNCS only
	3852158	1	Lock strap, Steering pump hoses	
17	3851921	1	Oil cooler, P/S	
18	3852177	1	Nut, P/S cooler clamp to reservoir	
	3853326	1	Screw, P/S cooler clamp to flywheel hsg	PNCS only
19	3852218	1	Clamp, Engine oil cooler, P/S	
20	3853405	3	Screw, Steering pump bracket	
21	3852507	1	Stud, Water/steering pump bracket to engine	
22	3853557	1	Screw, Plug lead retainer bracket to cyl head	Rear, starboard
23	3852837	1	Clamp, Hoses to cylinder head	
24	3852093	1	Stud, Oil cooler clamp to reservoir	Power steering
25	3853403	1	Nut, Stud, P/S pump bracket	
26	3853403	1	Nut, Stud, P/S pump bracket	
27	3853557	1	Screw, Lift bracket/clamp, P/S hoses to head	Port, rear, lower
28	3852490	1	Clamp, Steering pump hoses to front mount	Port
29	3852602	2	Clamp, Hose, oil cooler, bypass pipe	
	3852602	1	Clamp, Hose, oil cooler, water	INCSCE, PNCACE, PNCMCE only
	3853786	2	Clamp, Hose, oil cooler, water	INCCCE, PNCBCE, PNCSCE, PNCS only
30	3852196	2	Clamp, Hose, P/S pump to oil cooler	Return
31	3853786	1	Clamp, Hose, water to gimbal hsg	
32	3850363	1	Hose, Cooler to thermostat	
33	3853402	1	Stud, P/S pump bracket to engine	
35	3852058	1	Washer, Oil cooler clamp to reservoir	
34	3852054	1	Washer, Stud, P/S pump bracket	To engine block
	3852837	1	Clamp, P/S hoses to head, port, rear	INCCCE, PNCBCE, PNCSCE, PNCS only
	3852065	1	Nut, Oil cooler to flywheel hsg	PNCS only